

Temperature Sensor System

Process and Components

- ▶ **optimization**
- ▶ **transparency**
- ▶ **characteristics**

▶ **Identify Potentials**

Early and individual application, related to building components and issue.

▶ **Reduce Corrosion and Fouling**

Recognize, evaluate and optimize the effects of operating procedures.

▶ **Avoid Corrosion and Fouling**

Identify fields of action within the process and adjust operating modes.

▶ **Applications**

◦ **Optimization of Firing**

- recording of local heat flow
- implementation of the signal into a process-control system
- objective:
 - consistent heat extraction at all radiation heat transfer surfaces

◦ **Optimization of Online Cleaning**

- installation in the area influenced by online cleaning
- objectives:
 - demand-oriented cleaning with respect to frequency and intensity
 - demand-oriented equipment with cleaning units

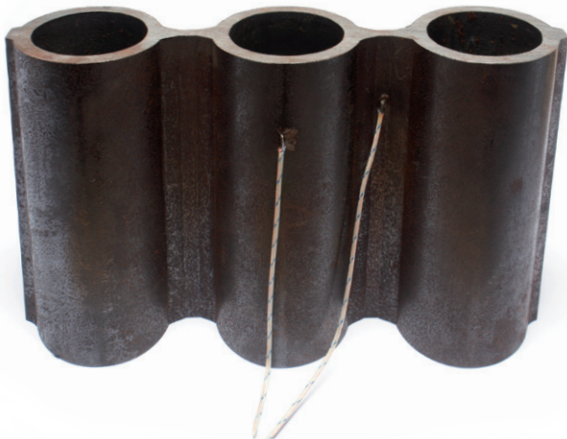
◦ **Optimization of the SNCR**

(selective non-catalytic reduction)

- local installation at the position of injection enabling an accurate dosage (minimization of ammonia slip)
- installation in the radiation pass aiming at the homogenizing of heat flow, avoidance of plumes and resulting improvement of the SNCR technology

◦ **Monitoring of Refractory Systems**

- temperature measurement in refractory linings
- objectives:
 - monitoring and optimization of drying process, start up and shut down procedures
 - homogenizing and minimization of thermal load



► Function of the Sensor System

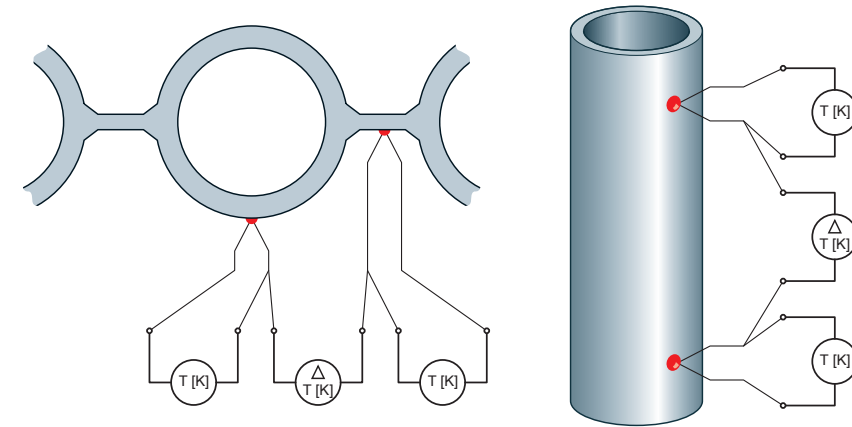
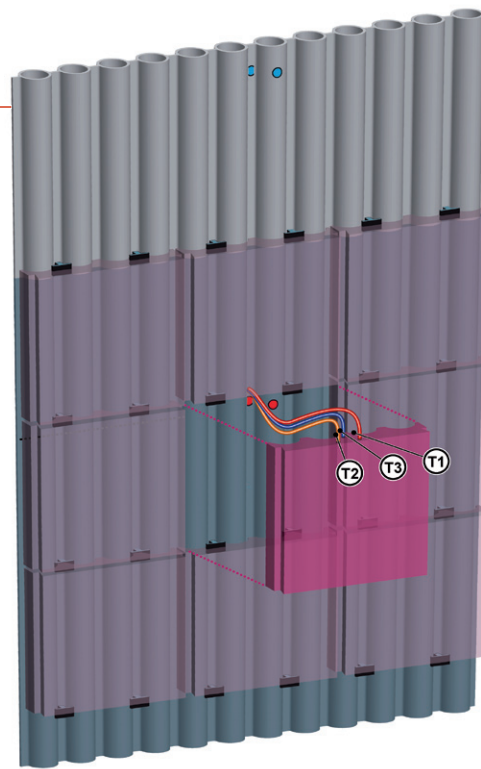
- installation of thermocouples at heat exchange surfaces that are outside or inside (temporarily) the boiler
- sensor system non-exposed to flue gas with a long lifetime
- recording of absolute temperatures
- recording of differential temperatures (=extracted heat quantity from flue gas in medium).

► Each Sensor System is Customized

- demand-oriented number of thermocouples
- customized place of installation
- demand-oriented combination of differential and absolute temperature measurement

► On-site Application

Installation during outage



► Current Applications

location	fuel	issue
evaporator heating surfaces: combustion chamber and blank passes	biomass	online boiler evaluation/engineering
evaporator heating surfaces: combustion chamber	waste/RDF	fire position
evaporator heating surfaces: combustion chamber	waste/biomass	flue gas flow/imbances
refractory lining 1st pass	cement	corrosion at holding devices
refractory lining 1st pass	waste	operating performance of refractories (start up support)
refractory lining 1st pass	waste/RDF	heat transfer
Refractory lining 1st pass	waste	calculation of drying curve (SiC mass)
evaporator heating surfaces	lignite	flexibilisation of operation
refractory lining 1st pass	waste/RDF	heat transfer: comparison protective layers
evaporator heating surfaces: ceiling 1st pass	waste	superheating incidents
evaporator heating surfaces: ceiling 1st pass	waste	evaporation safety
evaporator heating surfaces: blank passes	waste/biomass	online-cleaning review/optimizing
superheater	waste	analysis of components
superheater	waste	analysis of materials
economizer	waste	control of feedwater temperature
steam-gas-heat exchanger	waste	threshold temperature for corrosion